

Garant**Indexable insert for turning CCGT 030102, for finish machining, Grade: HB7125-1**

Order data

Order number	260047 HB7125-1
GTIN	4062406058708
Item class	21I

Technical description

Grade	HB7125-1
Cutting speed v_c main application	120 - 300 m/min
Feed f	0.03 - 0.1 mm/rev.
Cutting depth a_p	0.05 - 0.2 mm
Main application	M
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Chip breaker	VF

ISO code indexable insert	CCGT 030102
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning